

UNITED STATES PATENT APPLICATION

for

**SYSTEM AND METHOD TO ASYNCHRONOUSLY TEST RAMS**

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## **SYSTEM AND METHOD TO ASYNCHRONOUSLY TEST RAMS**

### **FIELD OF THE INVENTION**

[0001] The field of the invention relates to testing random access memory devices.

### **BACKGROUND OF THE INVENTION**

[0002] Reliability of hardware is highly dependent upon the extent of random access memory (RAM) testing that is performed before shipping the product. In order to provide maximum coverage for external memory attached to application specific integrated circuits (ASIC) as well as ASIC internal memories, previous wide area network (WAN) switches have relied on the use of the embedded processor to test each RAM and each memory location. The quality of RAM test coverage goes up with each location tested and with multiple data patterns per location. This conventional approach is very time consuming because the processor has to synchronously execute the diagnostic program that requires several instructions and memory fetches per address location tested. The length of time used to completely test a board is exacerbated by the cost of the test fixture environment. The advent of large asynchronous transfer mode (ATM) switches compounds the problem with the switch's vast array of internal and external memories.

**SUMMARY OF THE INVENTION**

[0003] A system is described that includes a first application specific integrated circuit. The system also includes a first random access memory coupled with the first application specific integrated circuit. A first memory testing engine executes test operations on the random access memory. A first bus slave controller operates the memory testing engine. A processor controls the bus slave controller, with a bus connecting the two.

[0004] Other objects, features, and advantages of the present invention will be apparent from the accompanying drawings and from the detailed description that follows below.

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**BRIEF DESCRIPTION OF THE DRAWINGS**

[0005] The present invention is illustrated by way of example and not limitation in the figures of the accompanying drawings in which like references indicated similar elements and in which:

[0006] Figure 1 illustrates in a flowchart the method for testing random access memory.

[0007] Figure 2 illustrates the circuit design of the memory test engine.

[0008] Figure 3 illustrates the system architecture of the present invention.

[0009] Figure 4 illustrates an alternative system architecture of the present invention.

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**DETAILED DESCRIPTION**

[0010] A system and method are described for testing the random access memory of a computer system. The embodiments circumvent the time and efficiency problems inherent in testing by moving the testing procedure from a centralized testing system that must individually test each of the RAM's associated with the ASIC's to a memory testing engine (MTE) embedded on or coupled with the slave bus controller on each integrated circuit. This allows the testing to be performed on each RAM at once, reducing the time cost of testing each individual RAM. Additionally, by embedding the MTE in the slave bus controller, the amount of equipment needed to test the machinery can be reduced, increasing both fiscal and spatial efficiency. The efficiency is increased by shortening the path that the data has to travel, allowing the memory tests to be run concurrently, and freeing the processor to perform other functions. The speed, efficiency, and decentralized nature of the MTE will enhance field-testing of memory modules as well.

[0011] One embodiment of the method that may be used for testing is illustrated in the flowchart of Figure 1. The CPU would signal the memory test engine embedded in the slave bus controller to initiate a RAM test 100. The MTE selects a location in the RAM to test 110, and then writes a string of data to that location 120. The MTE then reads that string back from memory 130 and sees if it matches what was written 140. If the string does not match, the test is halted 150 and the CPU is informed of the error 160. If the string does match, and the RAM has been completely tested 170, the CPU is informed that the RAM is error free 180. If the RAM is not completely tested, a new location is selected 110 and the process is repeated.

[0012] An exemplary embodiment of the MTE 200 within a utility bus system is displayed in Figure 2. A central processing unit (CPU) daughter card 210 communicates over the protocol control information (PCI) bus 220. For one embodiment, the CPU daughter card contains a CPU 211, a chip set 212, and a memory storage device 213. For another embodiment, the PCI proprietary bus may have a PCI communications link (PCL) (PCI 0 message) 220 or Utility Bus (PCI 1 message) 221. The PCI bus accesses a series RAM's to be tested via a translator 230, such as a Utopia Data Path 192 (UDP192) chip. The translator 230 would give the daughter card access to a master bus controller 240 and a series of slave bus controllers 250. In one embodiment, the translator 230 provides access to a master bus controller 240 and eight slave bus controllers 250. In an alternate embodiment, each slave bus controller 250 contains the functionality of a translator 230 and master bus controller 240, allowing the PCI bus 220 to communicate directly. Each slave bus controller 250 is coupled to a RAM or series of RAMs 260 via a memory controller 270. For one embodiment, the RAM 260 can be either a static RAM (SRAM) or a synchronous dynamic RAM (SDRAM). For a further embodiment, each slave bus controller 250 contains a MTE 200, which may be embedded within the slave bus controller 250, or separately coupled to the slave bus controller 250 via a register controller 280. Either arrangement allows for the MTE 200 to utilize the data, address, and control pathways used by the slave bus controller 250. Control of these pathways is passed between the MTE 200 and the slave bus controller 250 so that only one of these entities has control at a one time. For example, if data traffic is being passed to the memory modules by the slave bus controller, the MTE 200 cannot run a test function. In one embodiment, a bit register tracks whether the MTE 200 or the slave bus controller 250 has control of the pathways.

**[0013]** For one embodiment, the MTE 200 architecture would be constructed as illustrated in Figure 3. The processor configures the MTE 200 through write messages to the translator chip over one of the proprietary busses. The translator chip relays the message and translates the protocol between the proprietary buses to the MTE. These translated messages are seen by the MTE register interface logic 300 as register requests 301 with the register write 302 indication active. Associated with the register write request from the Utility Bus Slave 250, in one embodiment, is a register address 303 and register write data 304. The MTE register interface 300 decodes the register address 303 and writes the register write data 304 to the location indicated by the register address 303; for example an Instruction RAM (I-RAM) 305 word or a Constants RAM (C-RAM) 306 word whose RAMs have dedicated write interfaces with the Register Interface 300. Other writeable registers include a Control Register 307, and an Interrupt Enable register 308. The MTE register interface logic 300 acknowledges a register-write request by asserting a register data acknowledgement 309 and thereby releasing the utility bus slave to accept a new bus message.

**[0014]** Using the methods described, the processor writes the MTE's micro-coded RAM test program 310 to the I-ram 305. The program needs to be loaded only once after power up. The MTE Enable Register 311 is written to disable the MTE by de-asserting the enable signal 312, which resets the program counter 319. The Enable Register 311 is then rewritten to enable the MTE, asserting the enable signal 312 to the Utility Bus Slave, which gives the MTE use of the memory interface 313. The MTE C-RAM 306 is written with the constants 314 necessary to tailor the test to the configuration of a particular RAM. Typically, the MTE Interrupt Mask Register 308 is configured to enable interrupts to the

processor via the interrupt signal 315 for conditions indicated in the MTE Status Register 316, such as "Test completed successfully" or "Test failed". Finally, the Control Register 307 is written with the Target ID that indicates which RAM to be tested and a start bit 317 that triggers operation of the MTE Arithmetic Logic Unit (ALU) 318.

**[0015]** The program counter 319 sends an address 320 to the I-RAM 305. The I-RAM 305 having received the address 320 sends an instruction 321 to the instruction decoder 322. The instruction decoder 322 sends increment/load/call/return signals 323 to the program counter 319. The instruction decoder 322 can send a write signal 324 to the memory interface 313. The instruction decoder 322 may also send out a disable mask signal 325 to the word comparator 326 or a complement signal 327 to the ALU 318. The Memory Interface relays the memory done signal 328 which the instruction decoder 322 uses to determine in conjunction with state information, to send a completion signal 329 to the ALU 318.

**[0016]** The C-RAM sends the raw expected data 330, the initial address, and the data word mask to the ALU 318.

**[0017]** The ALU 318 processes the commands from the Instruction Decoder 322 and the operands from the C-RAM 306 to validate a memory request 331 to the memory interface 313. The Memory Interface consists of the write signal 324 (to indicate a read or a write), the RAM target 332 (to specify a RAM), the memory address 333, the write data 334, and the length (number of words associated with the request) 335. The ALU also sends the final read data word mask 336 and expected read word 337 to the Compare Word 326 logic block. Additionally, the ALU 318 sends the register read data 338 to the register interface 300.



**[0018]** The memory interface 313 connects the MTE to the memory controller 270, which is shared with the UBS 250. The memory interface 313 accommodates communication between the MTE and different interfaces to memory controllers 270 as used in a Utility Bus Slave or memory controllers 430 as used in a PCL bus configuration. The ALU 318 generates a data pattern to write to memory and sends memory request 331, the write memory signal 324, the RAM target 332, the memory address 333, the write data 334, and the request length 335 to the memory interface 313. The data is accumulated in a memory interface data buffer. The memory interface sends a memory request 339, the memory write signal 340, a memory target 341, memory address 342, and memory length 343 to the memory controller 270/430. The memory controller 270/430 sees the request and responds by reading the data from the buffer in the memory interface 313. The data from the memory interface buffer 313 is read by sending the initial word address on the data word select signals 344. After a fixed latency, the memory controller 270/430 can sample the memory write data 345. The memory controllers advances the data word select 344 at the fastest rate that it can receive data. When the memory controller 270/430 has transferred the number of words satisfying the length 343, the memory controller 270/430 asserts the done signal 328. The memory interface 313 signals done 328 to the instruction decoder 322 which allows it to continue to generate the next data pattern to be write, or to read the data back for comparison, as dictated by the program stored in the I-RAM 305.

**[0019]** Generally, the next instruction would generate a read request to the same memory target and location as seen by the assertion of the memory request 331, the de-assertion of the memory write signal 324, the same indication of the memory target 332, memory length 335, and memory address 333, as on the previous write request. The memory interface

relays the message by asserting memory request 339 along with the de-assertion of the memory write signal 340, the memory target 341, the memory address 342, and the memory length 343 to the memory controller 255. The memory controller 255 signals memory read data valid 346, memory data word select 344, and the memory read data 347. The memory interface 313 passes the read data 348 and read data 349 valid to the word comparator 326 and the ALU 318. The word comparator 326 compares the read data 348 with the expected read word 337. If they match, a compare equal 350 is sent to the instruction decoder 322. The data word select incrementing while the data is returned until the requested read request length is satisfied, at which time the done signal 328 is asserted. The memory interface 313 signals the instruction decoder 322 that the data transfer is complete 328.

**[0020]** The instruction decoder generates the controls to compare the received memory data to the expected pattern. If the data does not match what is expected, an error bit is set in the interrupt to the MTE status register 316 and processing is terminated. If the corresponding mask bit is set in the interrupt mask register 308, an interrupt signal 315 is asserted to alert the processor. If the data does match what is expected, the address is incremented, a data pattern is generated and a new memory write request is made to the memory interface 313. This process continues until an error is detected or the RAM has been completely tested. At that time, completion status can be written to status register 316 which, if the corresponding mask bit is set in the interrupt mask register 308, will cause the interrupt signal 315 to signal the processor.

**[0021]** In an additional embodiment, the Current Memory Address Register, the Current Memory Data Expected Register, the Current Compare Word Mask Register, and the

Current Memory (actual) Data Register are all implemented in the MTE and are processor accessible to identify a failing RAM location and data pattern.

**[0022]** Figure 4 illustrates an alternate embodiment in which the MTE is deployed into a non-utility bus system. A PCI Communications Link Master (PCLM) 400 accesses and controls the MTE 410 via a Data Transfer Engine (DTE) 420. The MTE 410 conducts in a memory controller (MC) 430 a memory test for a RAM module (MM) 440. For one embodiment, the MTE runs tests in a series of memory controllers coupled with memory modules. The MTE 410 is able to interface with the memory controllers 430 at a specific bandwidth, which is translated by the controllers 430 into the bandwidth required by the memory modules 440. The MTE can use data, control and address pathways independent of the DTE, or can be integrated into the DTE and use the same pathways.

**[0023]** The method and apparatus disclosed herein may be integrated into advanced Internet- or network-based knowledge systems as related to information retrieval, information extraction, and question and answer systems.

**[0024]** The method described above can be stored in the memory of a computer system (e.g., set top box, video recorders, etc.) as a set of instructions to be executed. The instructions to perform the method described above could alternatively be stored on other forms of machine-readable media, including magnetic and optical disks. For example, the method of the present invention could be stored on machine-readable media, such as magnetic disks or optical disks, which are accessible via a disk drive (or computer-readable medium drive). Further, the instructions can be downloaded into a computing device over a data network in a form of compiled and linked version.

[0025] Alternatively, the logic to perform the methods as discussed above, could be implemented by additional computer and/or machine readable media, such as discrete hardware components as large-scale integrated circuits (LSI's), application-specific integrated circuits (ASIC's), firmware such as electrically erasable programmable read-only memory (EEPROM's); and electrical, optical, acoustical and other forms of propagated signals (e.g., carrier waves, infrared signals, digital signals, etc.); etc.

[0026] Although the present invention has been described with reference to specific exemplary embodiments, it will be evident that various modifications and changes may be made to these embodiments without departing from the broader spirit and scope of the invention. Accordingly, the specification and drawings are to be regarded in an illustrative rather than a restrictive sense.

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